



NanoTechnology and Green Energy Research Activities in ESS NTHU



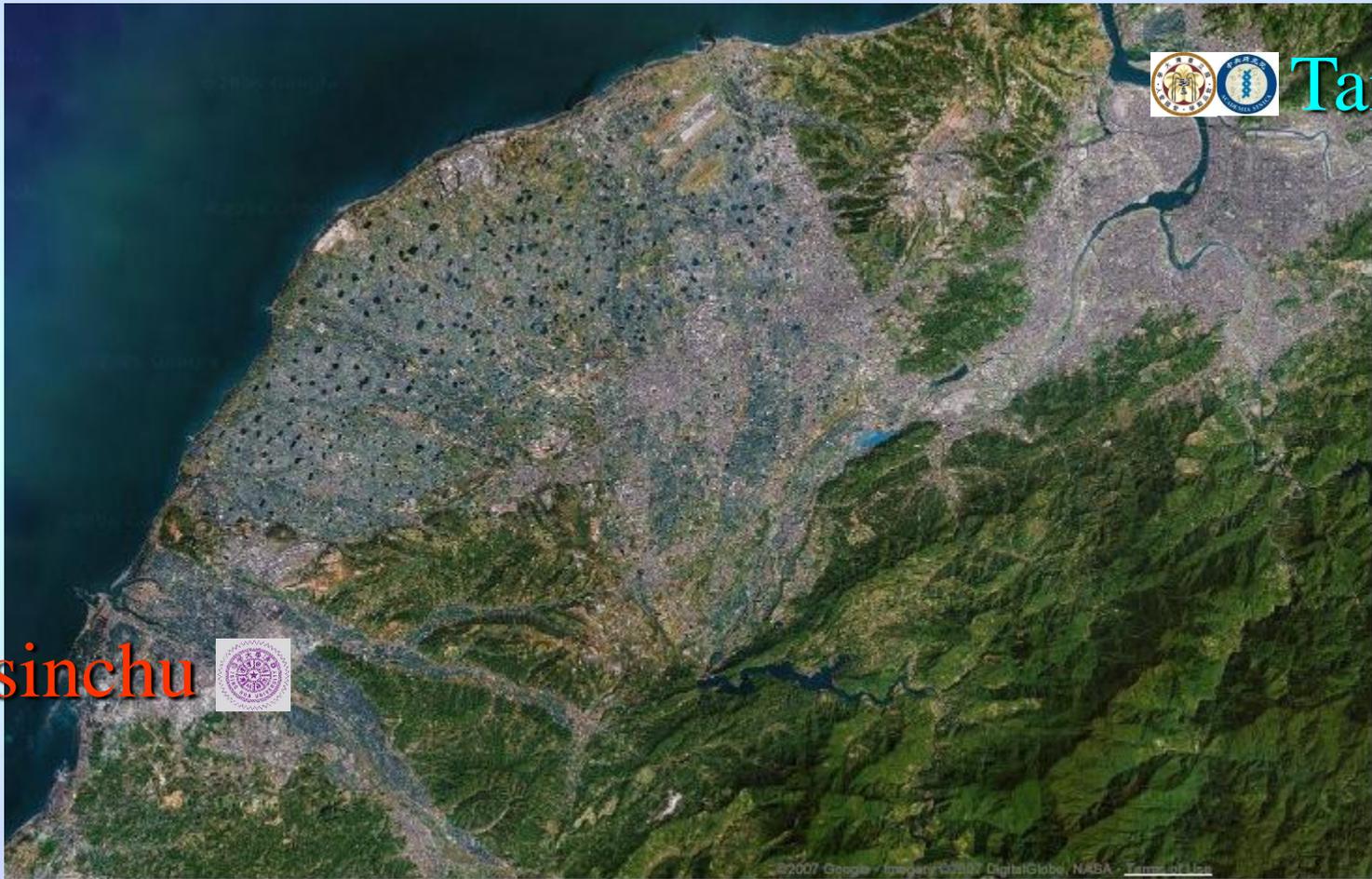
Keh-Chyang (KC) Leou, Professor

Engineering and System Science Dept.

National Tsing-Hua University, Hsinchu, Taiwan



Where are we?



Taipei

Hsinchu



From Google Map



Hsinchu Science and

In National Synchrotron Radiation Research Center



Cheng Kung Lake 成功湖

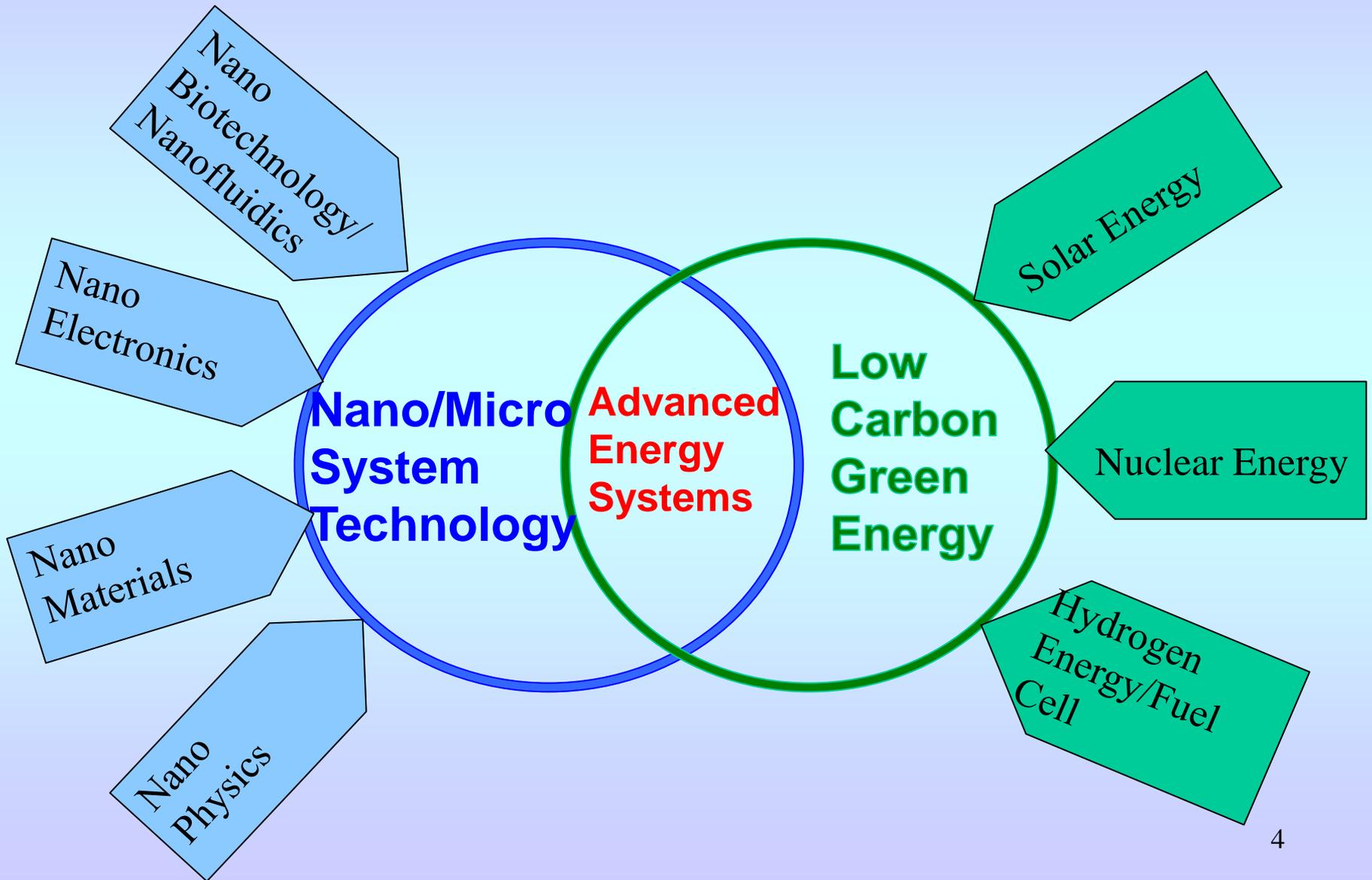


ENGINEERING AND SYSTEM SCIENCE





The Research Focuses of NTHU ESS





Nano/Micro Systems Technology

BioNEMS & Nano/Micro Fluidics

Prof. Fan-Gang Tseng

Yu-Chuan Su

Ben-Cheng Wang

Chin Pan

Da-Jen Yao



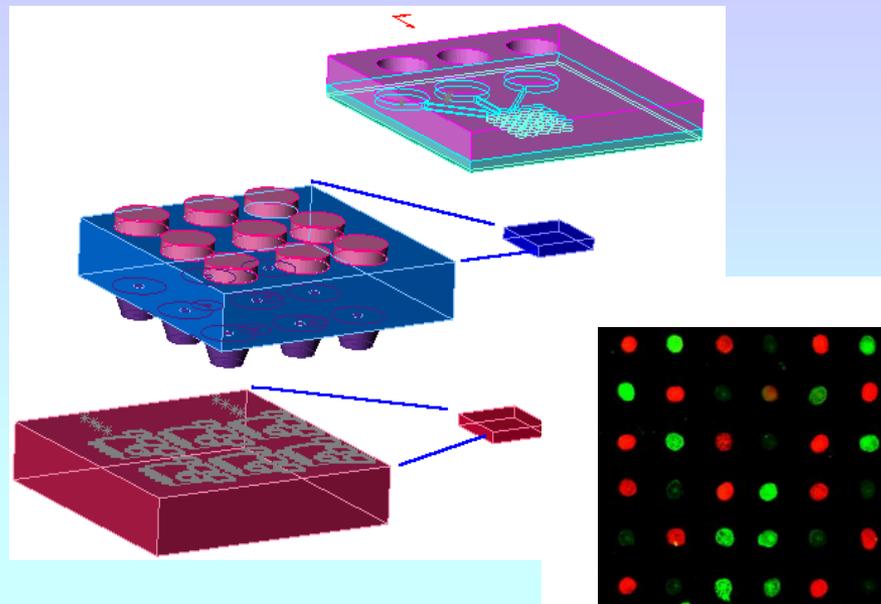
BioNEMS and Nanofluidics Lab

Prof. Fan-Gang Tseng

- **3-in-1 Protein Chip**

Pharmaceutical and Biotechnology

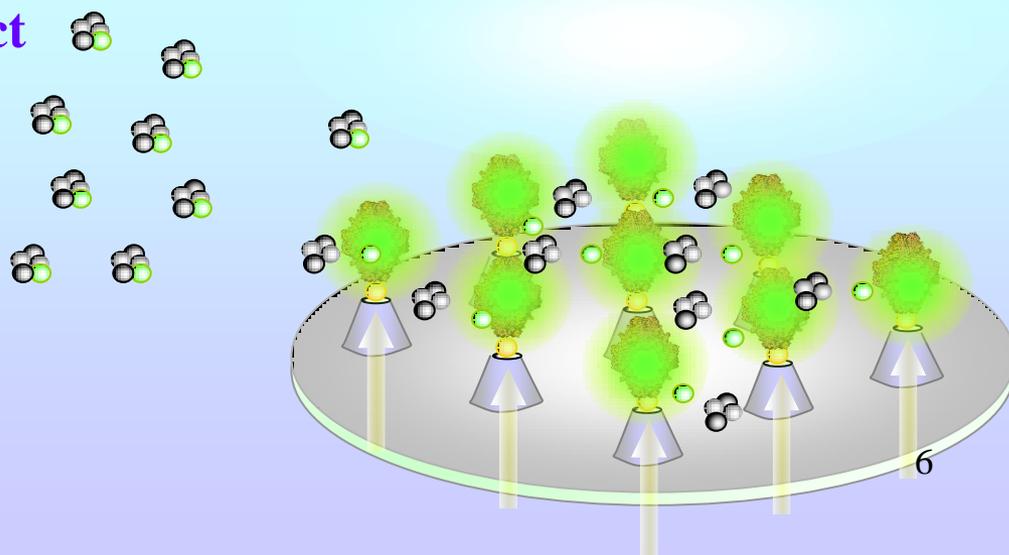
National Project 2000-2007



- **Single Enzyme Molecule Array**

Nanotechnology National Project

2007-2013





Microfluidic System Integration – Su’s Group

Composed of members with specialty covering a variety of engineering disciplines, our research group studies the fundamentals of multiphase systems and develops microfluidic components and integrated systems based on the findings.

Droplet-Based Microfluidic Platforms

Metering

Fusion

Multi-Step Reaction

Double Emulsification



Drug Delivery Systems

Distraction Osteogenesis

Magnetic Heating and Drug Delivery

Magnetic Shaping and Targeting

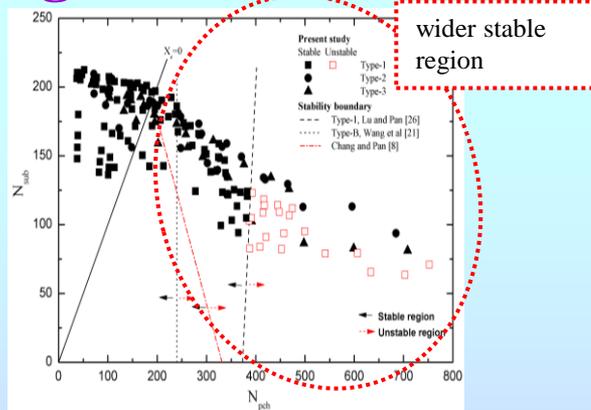
Biodegradable Microcapsules



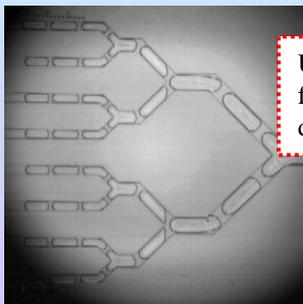
Boiling Heat Transfer & Multiphase Flow Lab

- **Supervisor: Prof. Chin Pan** (ESS Building, R507)
- **Current research interest**
Two-phase flow in microchannels, such as boiling heat transfer for electronic cooling, micro fuel cell (two-phase flow phenomena of steam condensation and bubble generated from chemical reactions), and thermal-fluid systems of high temperature molten salt.
- **Results of the present studies**

- Boiling heat transfer



The microchannel with the **diverging cross-section design** and **artificial nucleation sites** distributed uniformly along the downstream half of the channel presents the best stability performance. This system can be regarded as a **highly stable microchannel heat sink for convective boiling**.



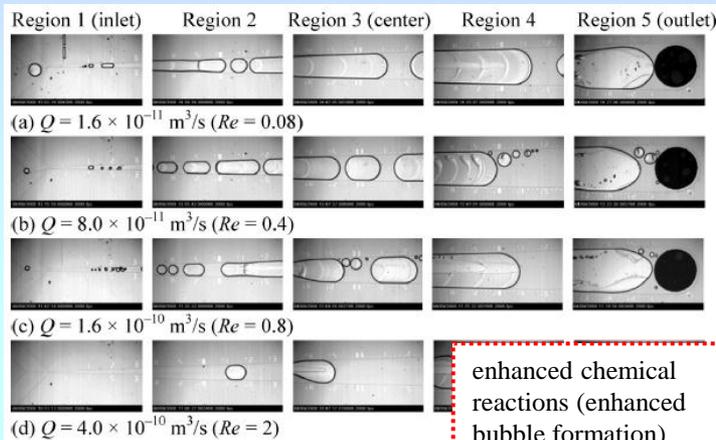
Uniformity of flow distribution

Using the **branching inlet design** to obtain the **more uniform flow distribution** and has a significant **enhancement on critical heat flux (CHF)**.



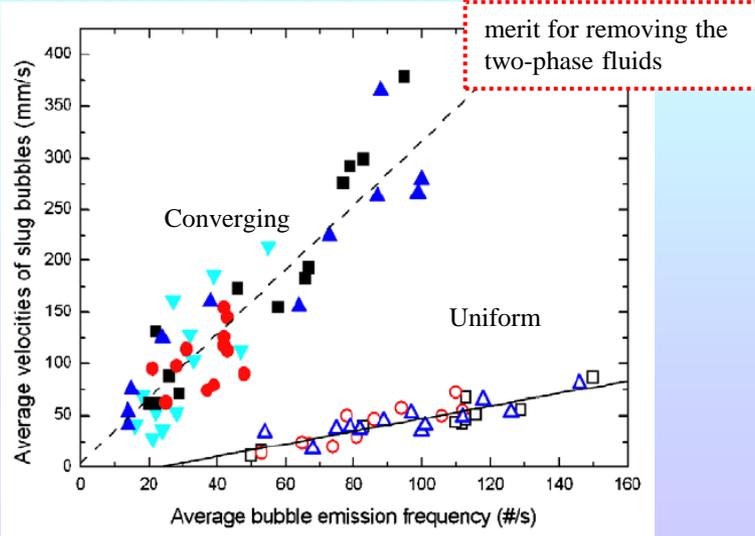
Two-phase flow application of the micro fuel cell

- Bubble generated from chemical reactions



The simple **diverging cross-section design** of a microchannel can be recommended to develop microfluidic systems in which **enhanced chemical reactions** (enhanced bubble formation) occur as a result of **better diffusive mixing** therein, which was further confirmed by both qualitative mixing experiments as well as a theoretical analysis.

- Steam condensation



The microchannels with a **converging cross-section design** are **better for draining the two-phase fluids** composed of condensed liquid water and uncondensed bubbles. The converging microchannel presents the **lowest two-phase flow pressure drop and higher velocity of slug bubbles**, suggesting its merit for removing the two-phase fluids during **steam condensation in microchannels**.



Micro Fabrication Lab Prof. Da-Jen Yao



- Digital (EWOD) microfluidic systems
- MEMS packaging and reliability
- Electronic Nose
- Thermoelectric applications

[Cooperation with 1 NTHU LS, NTHU EE and NTHU PME] (Chang-Hsiao Chen and Shih-Chang Chang)

- Silicon-on-insulator based MEA
- Carbon nanotubes based MEA
- 3D Flexible Microprobe

[Cooperation with 1 Rochester U, UCLA and ITRI/CMS NTU ME, NTHU PME and NTUST ME] (Hung-Chia Lin, Wei-You Chang, Yen-Chih Chen, Yi-Ju Liu and Tsung-Yao Su)

[Cooperation with 1 NTHU CHEM and NTHU EE] (Hsu-Chao Hao, Je-Shin Chao, Yong-Ruei Yang and Mei-Ching Chen)

Polymer

SAW array, PVP, PVP, PVAc, PS, PEG, PSMA, PSu, IDTs, Piezoelectric Substrate, SAW chip

[Cooperation with 1 CGMP and CGU EE] (Tung-Lin Wu)

- Thermal management for MEMS packaging
[Cooperation with 1 CONTREL TECH. CO., LTD.] (Ke-Yuan Yeh and Po-Chiang Ko)
- Thermal Conductivity measurement for thin film
[Cooperation with 1 NTU ME, NTHU MSE, NCTU MSE, TOUCH MICRO-SYSTEM TECH. CORP. and ITRI EE] (Heng-Chieh Chien, Cheng-Ting Hsu, Wei-Chi Sun)

- A miniature thermoelectric cooler "TEC" design
[Cooperation with 1 ITRI EE and WISE LIFE TECH. CO., LTD.] (Chia-hue Huang, Ke-Yuan Yeh and Hsing-Jung Chuang)
- Thermoelectric power generator "TEG" operating under recycled waste heat
[Cooperation with 1 MIND] (Chia-hue Huang, Ke-Yuan Yeh and Hsing-Jung Chuang)

$A_{\text{hot}}=8.356\text{mm}^2$	$A_{\text{cold}}=1.141\text{mm}^2$
$L=200,100,50\text{mm}$	$A_{\text{in}}/A_{\text{out}}=2,198,2,639,2,954$
$A_{\text{in}}=20.72\text{mm}^2$	$A_{\text{out}}=37.08\text{mm}^2$
$L=200,100,50\text{mm}$	$L=200,100,50\text{mm}$
$A_{\text{in}}/A_{\text{out}}=45.6,546,2,2,75$	$A_{\text{in}}/A_{\text{out}}=9,75,11,712,1,3,02$



Nano/Micro Systems Technology

NANO ELECTRONICS

Prof. K.S. Chang-Liao
Yung-Hsien Wu



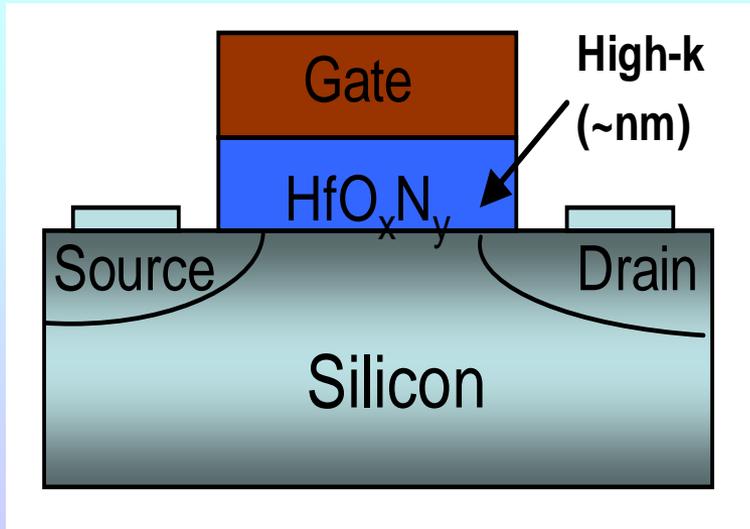
Nano-Electronics Devices

Prof. K.S. Chang-Liao, lkschang@ess.nthu.edu.tw

High-k MOSFET Device	Main stream Integrated Circuit devices
Flash Cell Device	Most crucial semiconductor memory
Carbon Nanotube - FET	Emerging nano-electronic devices

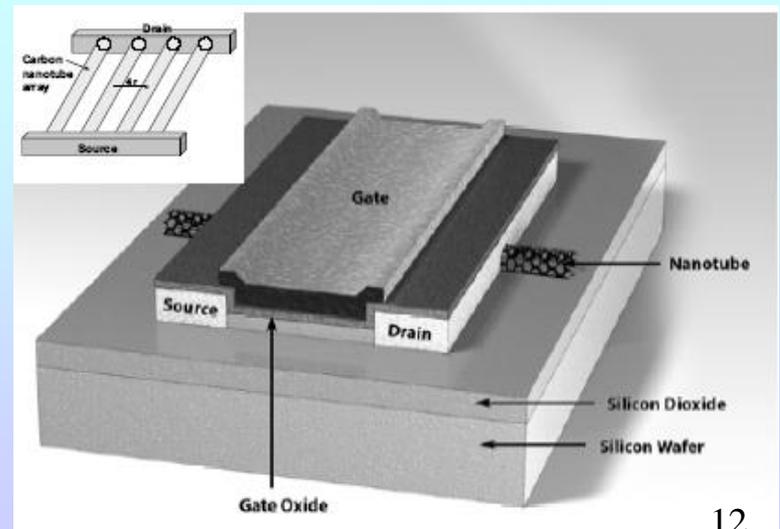
MOSFET/ Flash devices

High-k dielectric, metal gate,
Process/measurement/simulation



CNTFET

Very low current/high freq operation
Metal/CNT contact, Process/measurement





Research Field of Yung-Hsien Wu

For the microelectronic industry, the euphoric days of the era of “happy scaling” are over and we are confronted with the difficulties to achieve performance improvement as MOS devices approach scaling limits. Gordon Moore, co-founder of Intel, remarked “***No exponential forever. But you can delay forever.***” We are now at the critical juncture in silicon technology innovation. What can we do to delay forever? The following are my research interests:



Process development for DRAM including high-k material for storage dielectric and metal electrode for storage capacitor

Nonvolatile memory innovation based on crystalline high-k dielectrics



Development of high performance Ge MOSFET formed on Si substrate



Nano/Micro Systems Technology

NANOPHYSICS

Prof. Pai-Yi Hsiao

Chih-Hao Lee

K.C. Leou

T.L. Lin



Prof. Pai-Yi Hsiao

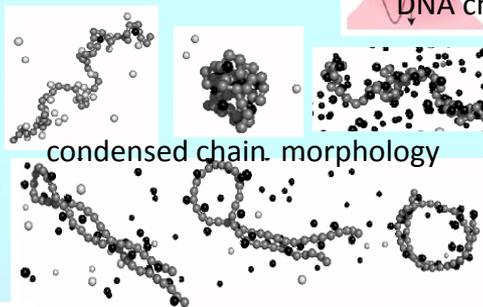
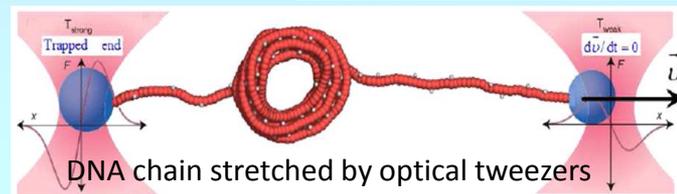
<http://mx.nthu.edu.tw/~pyhsiao/>



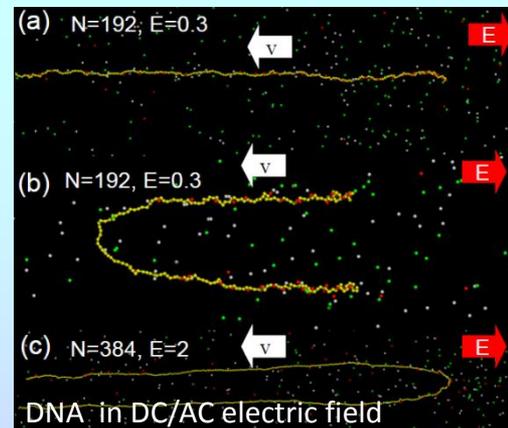
To study **soft / hard condensed matter physics**
using **molecular dynamics simulations**

Research topics include:

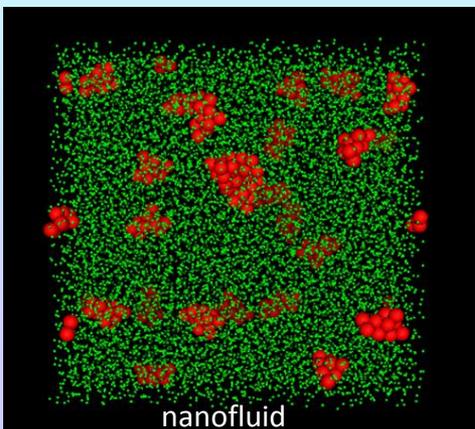
1. DNA condensation
2. Electrokinetics of macromolecules
3. Stability of lipid bilayer systems
4. Membrane crumpling
5. Thin film deposition
6. Magnetic anisotropy materials
7. Nanofluids



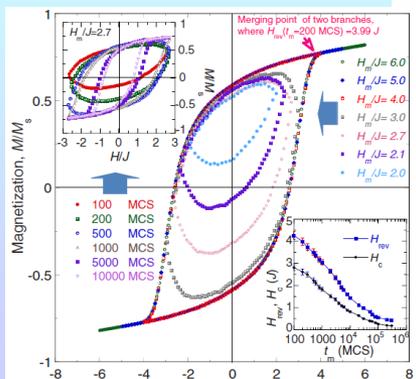
condensed chain morphology



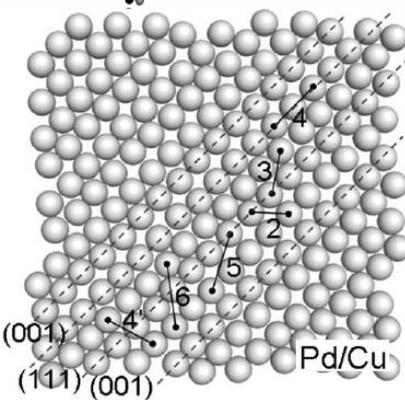
DNA in DC/AC electric field



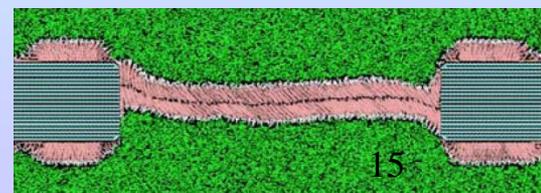
nanofluid



hysteresis loops of magnetic anisotropy materials



thin film deposition



lipid bilayer hanged on a nano-hole



The Thin Film and Nano-scattering Laboratory

Project leader: Professor Chih-Hao Lee (1977BS, 1979MS, 1987PhD)

Interesting area:

Thin film material fabrication and characterizations:

1. Organic light emitting diode thin films
2. Magnetic multilayers
3. Transparent conducting oxidation thin film
4. MRAM, ReRAM, organic transistors thin film
5. Solar cell material: CuInSe₂, DSSC, Organic solar cells
6. Thin film Li-battery
7. In-situ thin film growth and characterization

Applications of synchrotron radiation

techniques:

Nanoprobe beamline, coherent X-ray beamline construction; In power diffraction, thin film scattering, Small angle scattering, X-ray absorption spectroscopy, XMCD, X-ray microscopy imaging

Applications of neutron beams:

In power diffraction, reflectometer, small angle neutron scattering,

Inelastic neutron scattering, neutron radiography.



The Thin Film and Nano-scattering Laboratory

Professor Chih-Hao Lee

Basic Facilities in the laboratory:

1. X-ray machine for XRD, reflectometer, X-ray fluorescence; NIM detector systems for measuring X-ray, gamma-ray and alpha particles.
2. Neutron de-polarized beamline and neutron diffraction beamline at THOR.
3. Simple photo-luminescence spectrometer, MOKE, I-V measurement;
4. Ultra-high vacuum system with e-gun evaporator, ion sputtering and LEED/retarded field Auger; thermal evaporator, two-gun sputtering system;
5. Basic sample preparation tools: Tube oven(1000 C), box oven (1700C), polishing machine, spin coating machine, chemical hood, milling machine and wheel cutting machine.

Recent published papers:

89. T.W.Huang, et al., “**Anomalous grazing incidence small angle X-ray scattering** investigating the surface morphology of FePt magnetic nanoparticle monolayer on functional modulated substrates”, *J. Appl. Cryst.*, **40**, s480-484(2007)
94. M.Z.Lin, et al., “Synchrotron Radiation and Polarized Neutron Study of the **Enhancement of Orbital Magnetic Moment** of Fe in the Epitaxial NiFe/Ru Multilayer”, *Surf. Sci.*, **601**, 5707-5711 (2007).
95. H.Y.Lee, et al., “ Surface morphology of sputtered Ta₂O₅ thin film on Si substrates from **X-ray reflectivity at a fixed angle.**”, *J. Appl. Cryst.*, **41**, 356-362 (2008).
98. C.H.Lee and Y.D.Tzeng, “Study of the morphology of **ultra-thin Pt films** as the anode of an organic light emitting display”, *Thin Solid Film*, **517**, 5116-5119 (2009).
99. Y.F.Liao, et al., “**X-ray absorption spectroscopy** study of the Co implanted ZnO epitaxial films”, *IEEE Trans. Magn.*, **45**, 2431-2433 (2009).
101. C.H.Lee, et al., “The the polyol process of preparing the Ru doped **FePt nanoparticles**”, *Intern. J. Modern Physics B*, **23**, 3561-3566(2009).
102. C.H.Lee, et al., “ **Neutron Depolarization** Study on the Magnetic Correlation Lengths of Nickel Ferrite with Different Packing Densities”, *Physica B* **404**, 2565-2567 (2009).
103. Yuet-Loy Chan, et al. “Magnetic Response of an **Ultrathin Cobalt Film in Contact with Organic Pentacene** Layer”, *Phys. Rev. Lett.*, **104**, 177204 (2010).
104. H. S. Hsu et al., “Observation of bias-dependent low field positive **magneto-resistance** in Co-doped amorphous carbon films”, *Appl. Phys. Lett.*, **97**, 032503(2010).



Nano/Micro Systems Technology

NANOMATERIALS

Prof. P.C. Wang

T.K. Yeh

Fu-Rong Chen

J.J. Kai

C.H. Huang

F.Y. OYang



Nanomaterials Chemistry Lab

(P.I.: Pen-Cheng Wang)

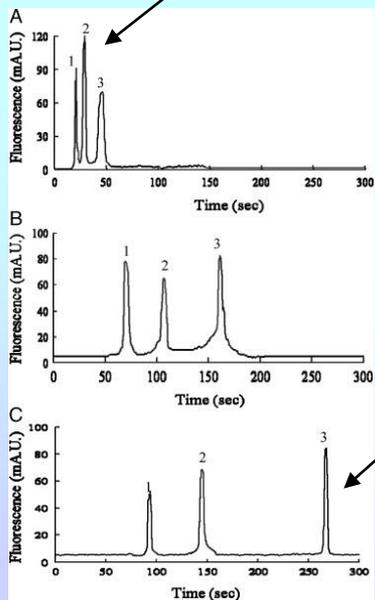
Research Subjects:

- Synthesis and characterization of advanced nanomaterials
- Integration of advanced nanomaterials for use in organic electronics, miniaturized biomedical devices and renewable energy

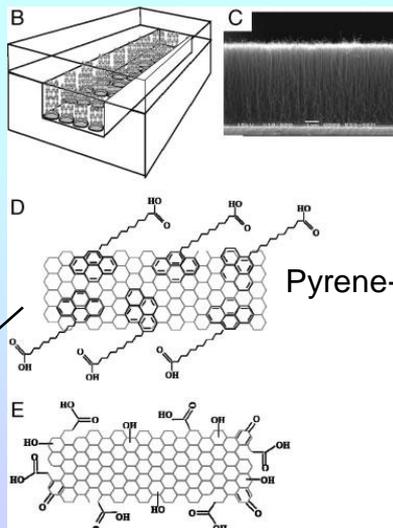
1. CNT-based stationary phase for rapid high-resolution DNA separation

(PC Wang and FG Tseng, Electrophoresis, 2009)

Poor DNA Separation Result



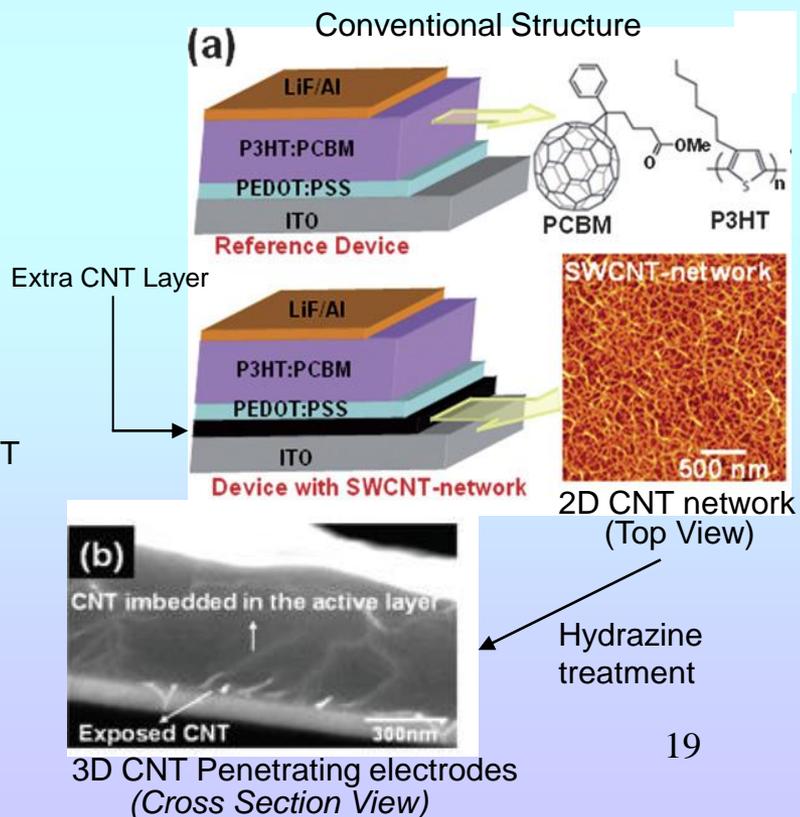
High resolution DNA Separation



Pyrene-treated CNT

2. CNT-based penetrating electrodes for ballistic hole transport in organic solar cells

(PC Wang and CH Tsai, J. Mater. Chem., 2010)



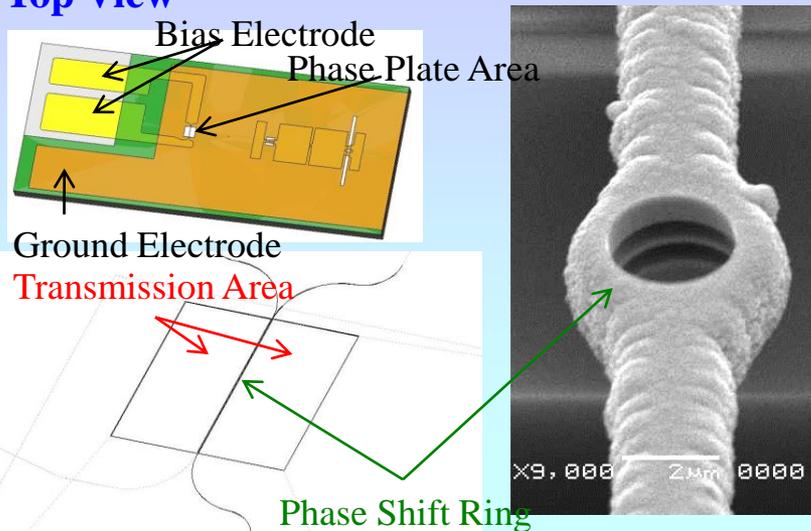
3D CNT Penetrating electrodes
(Cross Section View)



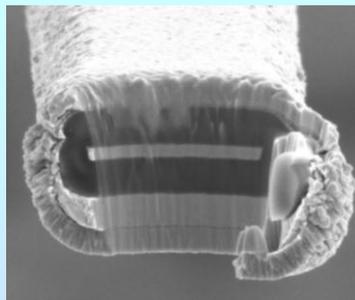
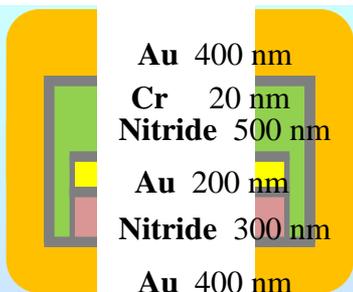
Phase plate Design

Prof. FG Tseng

Top View

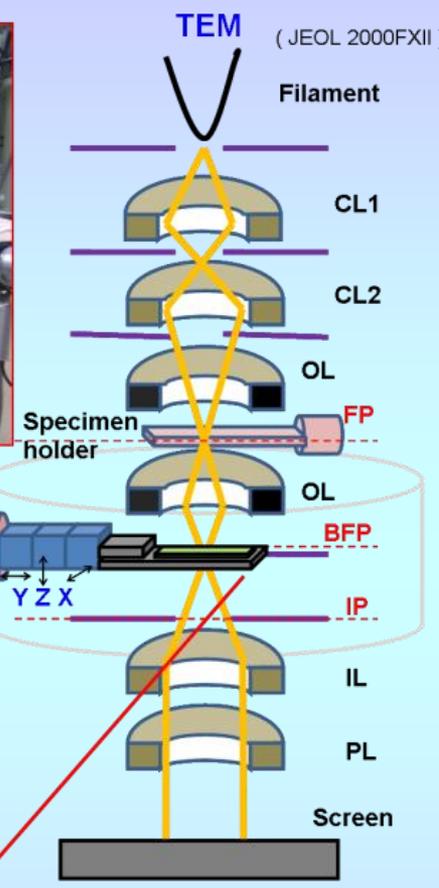
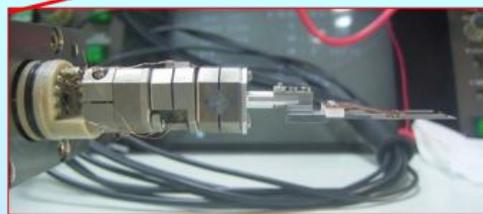
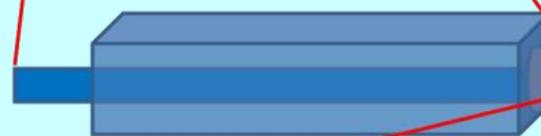
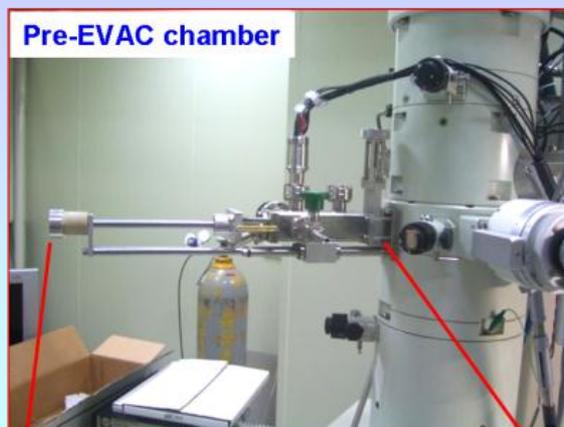


Cross-section View



Phase Contrast TEM

Prof. FR Chen



- 單懸臂支撐五層相位環結構
- 穿透光通過相位環內，被靜電場改變相位
- 高角度繞射光由光圈穿透區通過，不受電場影響

- 相位板需插入電子顯微鏡之物鏡後聚焦面
- 預抽腔體可於不破整體真空下快速抽換相位板
- 壓電三軸移動平台提供電子束與相位環孔洞的精確對準



Low Carbon Green Energy

NUCLEAR ENERGY

Prof. Y.M. Fun



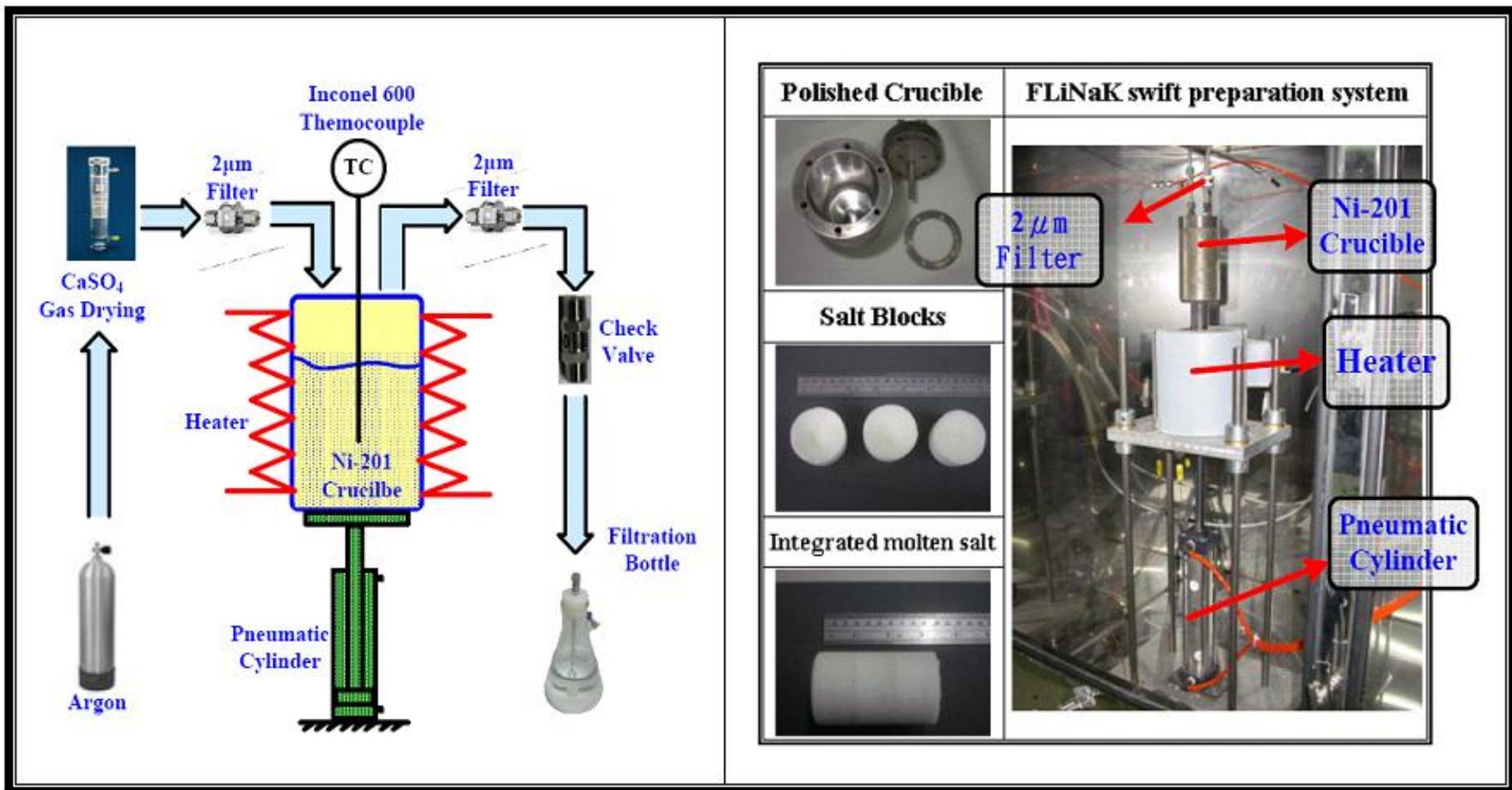
Nanofluids

Prof. Y. M. Fun

- ◆ Nanofluids are engineered colloids made of a base fluid and nanoparticles (1–100 nm)
- ◆ Nanofluids have higher thermal conductivity and single-phase heat transfer coefficients than their base fluids
- ◆ We are constructing the test loop of heat transfer in molten salt reactor (MSR). Because the Flinak has high corrosive on metal, and graphite is one of the few that will not be eroded, we use graphite nano powder.



Preparation of FLiNaK





Adding Graphite Powder

- Fig.1 shows the theoretical prediction of thermal conductivity coefficient, Φ is the volume percent of nanoparticle, the thermal conductivity increases with Φ .
- Fig.2 shows addition of graphite powder in the Flinak.

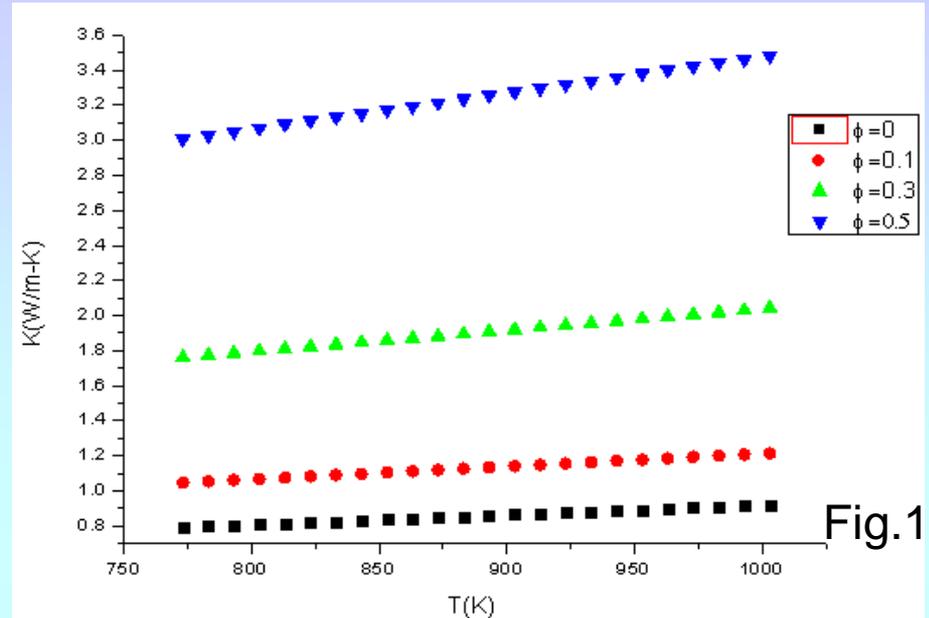


Fig.1



Fig.2



Low Carbon Green Energy

HYDROGEN ENERGY/ FUEL CELL

Prof. F.-G. Tseng

T. K. Yeh

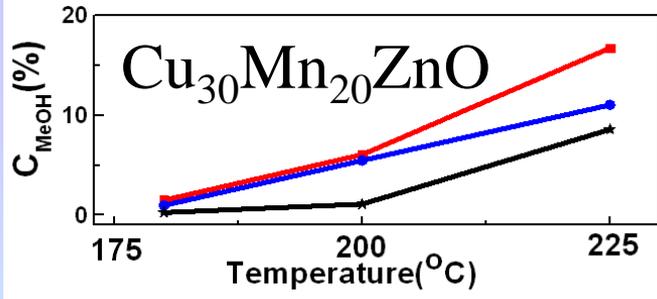
B.C. Wang

Y.C. Su

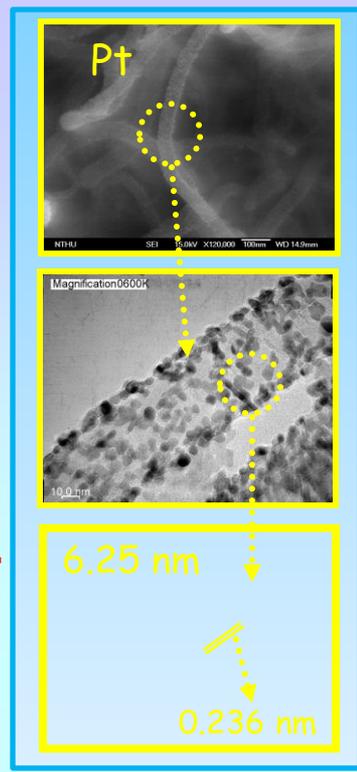
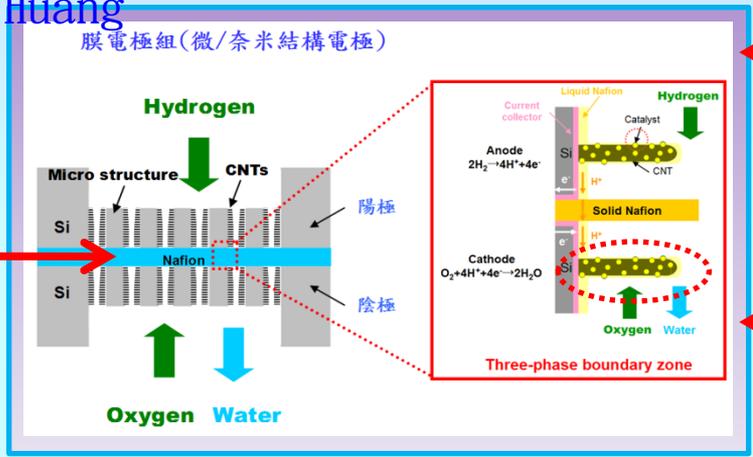
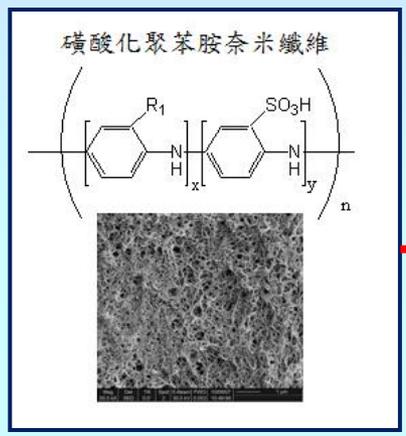
Chin Pan

Energy National Project
 Reforming Type-Micro
 PEMFC

Prof. Y. C. Su, F.G. Tseng, T.K. Yeh, B.C. Wang, C. Pan, and Y. C. Huang



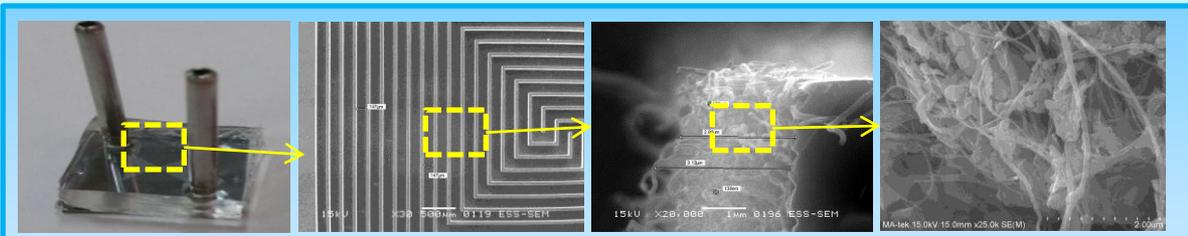
Low T High E Nano CuZn catalyst,
 Huang



High E Pt/Ru Catalyst, Yeh

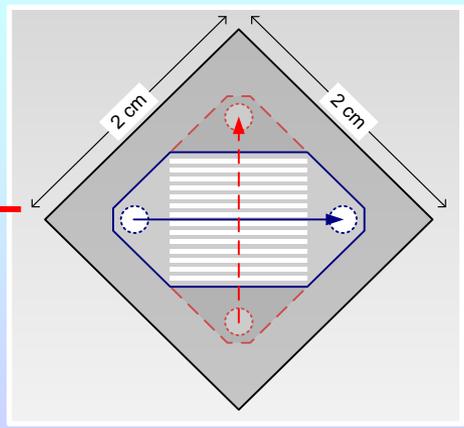
High T PE Membrane,
 Wang

Micro PEMFC, Su



微型甲醇重組器 微流道形貌 微流道側壁成長CNT 於CNT上還原觸媒

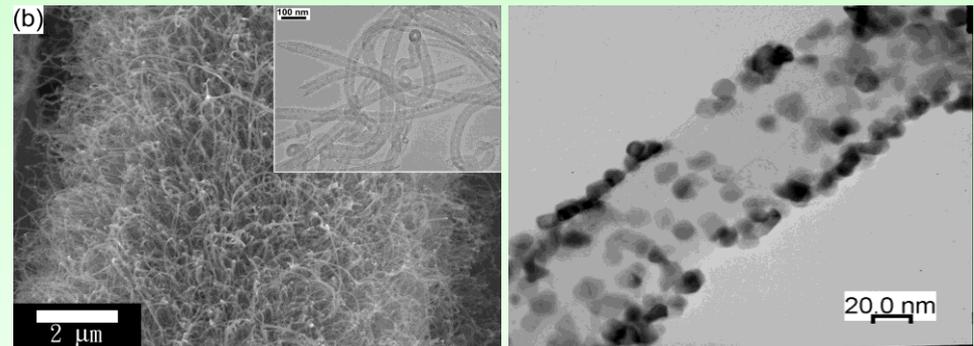
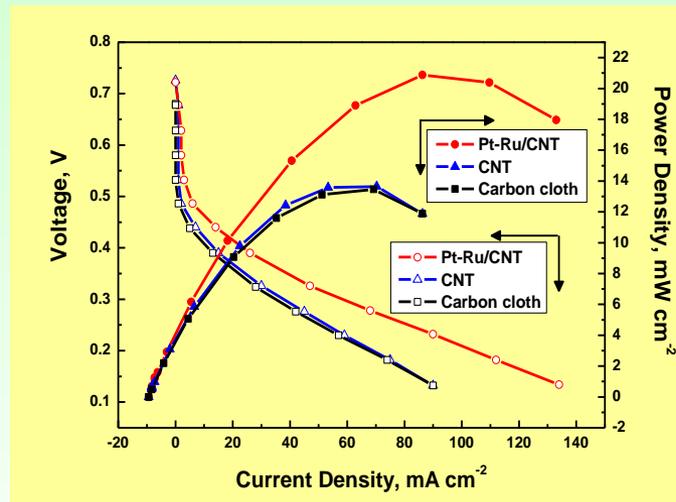
Micro Reformer, Tseng



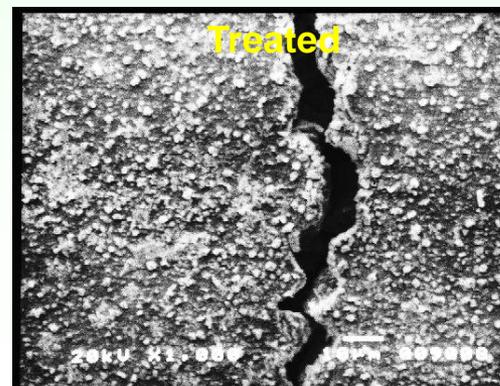
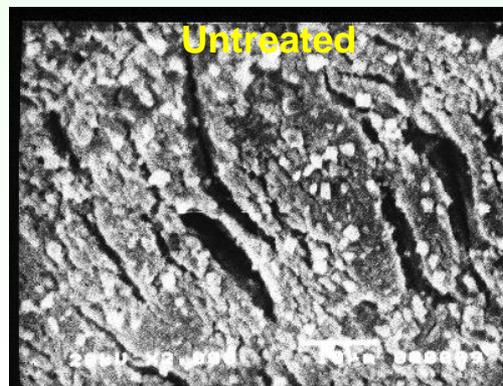
Water/Thermal
 Management, Pan

The Electrochemistry Laboratory (Prof. Tsung-Kuang Yeh)

The lab is devoted to research on fuel cells and nuclear materials. We improved the efficiency of direct methanol fuel cells by a better dispersion of nano-size catalyst particles. We also developed novel techniques (nano-size ZrO_2 and TiO_2 coatings) for corrosion mitigation in structural materials of light water reactors.



Nano-size catalyst particles deposited on CNTs directly grown carbon cloth at the anode helped improve the efficiency of a DMFC.



The 304 stainless steel sample treated with nano-size ZrO_2 particles showed significantly less cracks in simulated BWR environments. This technique may be applied on line at an in-service nuclear power plant.



Low Carbon Green Energy

SOLAR ENERGY

Prof. Y. C. Wu

F. R. Chen

B.C. Wang

J. J. Kai

C. H. Lee

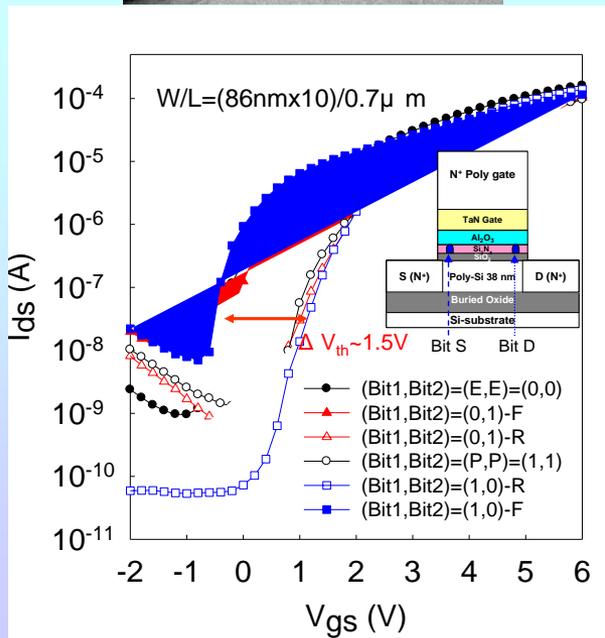
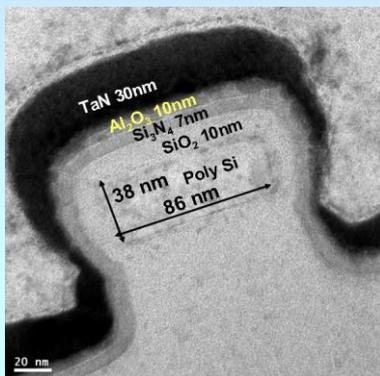


Ess Novel Nano & Green Energy Device Lab

Yung-Chun Wu 吳永俊

1. Semiconductor memory

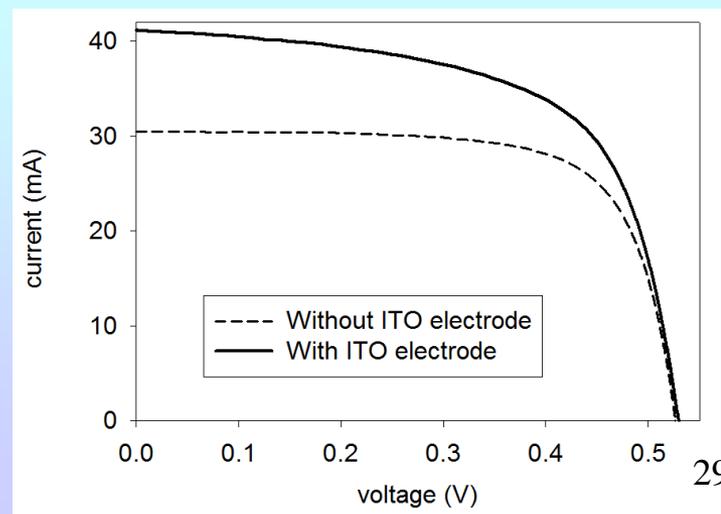
TANOS
Flash
memory



2. Heterojunction Si solar cells

	Al	3500 Å
ITO		800 Å
a-Si(p++)		20 Å
c-Si(p+)		~100nm
c-Si(n)		550um
c-Si(n+)		~100nm
a-Si(n++)		20Å
AlSiCu		5000 Å

HJ SC	
JSC (mA/cm ²)	41.17
Voc(V)	0.53
FF (-)	0.63
η(%)	13.64





NTHU ESS

The leader for Low Carbon Green Energy!





Thank You for Your Attention

